



# David Bruce

SANTA CRUZ MOUNTAINS

## 2004 Santa Lucia Highlands PINOT NOIR

### Wine Facts

**Alcohol: 14.8%**

**Barrel Aging: 15 months**

**Cases Produced: 1,180**

**Cooperage: American, French and Hungarian**

**Vineyards: Tondre Grapefield**

**Release Date: May 1, 2007**

### Appellation

The Santa Lucia Highlands is part of the western benchland that borders the Salinas Valley. This valley runs roughly north to south and opens at the north directly onto the Monterey Bay. This vintage is 100% Tondre Grapefield grapes. As summer sun heats the valley, the rising air draws the foggy ocean sea breezes towards the southern end. This creates a cooling blanket over the vineyards and adds to the length of the growing season. This extra hang-time intensifies the expression of deep fruit flavors.

### Nose

Dark cherry, plum, blackberry and cranberry

### Palate

Cherry, plum, caramel, sour tamarind and a hint of cinnamon

SKU # PNSR047

*-David Bruce*

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